(U) Incorrect Fume Suppressant

Although fume suppressants improve the work environment, they should be used with care in hard chromium plating, since the wetting agents may accentuate pitting caused by basis metal defects. This tendency may become more pronounced when the

defects. This tendency may become more pronounced when the chromium thickness increases beyond as little as 0.001 inch. Supplier recommendations should be followed carefully if thicker deposits are to be plated.